

6 α -chloropenicillanates (7a)⁹ and 6 β -chloropenicillanates (7b)¹⁰ were previously described.

General Procedure for Catalytic Dehalogenation. The hydrogenolytic reactions were performed at room temperature in a two-necked, round-bottomed flask connected to a hydrogen reservoir maintained at ambient pressure. The catalyst was placed in the flask and flushed with H₂ several times to remove any air.

Method A. In a 5-mL round-bottom flask, fitted with a magnetic stirring bar, 7 mg (ca. 0.006 mmol) of Pd/CaCO₃ or Rh/Al₂O₃ and 40 mg (0.4 mmol) of calcium carbonate were suspended in ethyl acetate (0.6 mL). After a period of 20 min of stirring under H₂ at 25 °C (prehydrogenation), Pom 6,6-dihalo- or 6-halopenicillanate (0.05 mmol) dissolved in methanol (1 mL) was added. After the period of time indicated in Table I the solution was filtered through silica gel, and products were identified by TLC and spectroscopic comparison with authentic materials.

Method B. The same procedure was followed as in method A, except the prehydrogenation is carried out in methanol.

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Preparation of Stereoisomeric 2,4-Diols: Synthesis and Conformational Study of Bicyclo Derivatives, Isomeric Components of a Pheromone of *Trypodendron lineatum*[†]

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In previous work, we showed that acyclic 2,4-diketones could be readily reduced by microbial cells to 2-hydroxy 4-ketones. By appropriate choice of microorganisms, either 2*S* ketols¹ or 2*R* ketols² can be obtained, with very high optical purity. These chiral β -hydroxy ketones are useful synthons for the preparation of molecules with several chiral centers. Among them, optically active β -diols are of particular interest. One such molecule, 8-nonene-2,4-diol, can be cyclized to give 1,3-dimethyl-2,9-dioxabicyclo[3.3.1]nonane, which is the pheromone of the beetle *Trypodendron lineatum*.³ We report here a novel synthesis of the four stereoisomers of 8-nonene-2,4-diol (3) by microbiological reduction of 8-nonene-2,4-dione (1) followed by chemical reduction of the two enantiomers of 2-hydroxy-8-nonen-4-one 2. Subsequent cyclization of each diastereoisomer of 3 gave the four isomers of the pheromone (Scheme I), the structure and conformation of which were analyzed by 1-D and 2-D ¹H and ¹³C NMR spectroscopy.

[†] Use of Biological Systems for the Preparation of Chiral Molecules. 6.

Results and Discussion

Synthesis of the Stereoisomers of 8-Nonene-2,4-diol (3). The starting material was 8-nonene-2,4-dione (1), easily obtained from pentane-2,4-dione according to Gerlach et al.⁴ As already described,¹ 8-nonene-2,4-dione (1) is reduced by bakers' yeast (*Saccharomyces cerevisiae*) yielding, after 3 days, (+)-(2*S*)-2-hydroxy-8-nonen-4-one (2a) in good yield and an enantiomeric excess close to 99% as shown by GC analysis on a chiral phase.

Two of the diastereoisomers of 8-nonene-2,4-diol were prepared from 2a. Recently, several methods for the diastereoselective chemical reduction of β -hydroxy ketones have been described. Either the *erythro* or the *threo* diol can be obtained by appropriate choice of reagents.^{5,6} We reduced the ketol 2a using the method of Narasaka et al.,^{5c} which gave predominantly the corresponding *erythro* diol. The two diastereoisomers proved easy to separate on a simple silica gel column. Accordingly, rather than use two methods of reduction to obtain each of the diastereoisomers, we carried out a simple reduction of 2a with NaBH₄ and separated the two resulting isomeric diols, obtained in the ratio 54/46, by column chromatography.

Gerlach et al.⁴ report that *erythro* 8-methyl-8-nonene-2,4-diol has a higher *R_f* (0.54) than the *threo* isomer (0.45). For the same diol, Redlich et al.⁷ determined the values of the ¹³C NMR chemical shifts of the carbons bearing the hydroxy groups. Those obtained for the *erythro* isomers were greater than those for the *threo* isomer.

The isomer of 8-nonene-2,4-diol that was eluted first from the column had chemical shift values for the 2 and 4 carbons of 72.1 and 68.7 ppm. The isomer eluted second had corresponding values of 69.3 and 65.6 ppm. By analogy with the results reported for 8-methyl-8-nonene-2,4-diol, we can therefore assign the *erythro* configuration to the diol eluted first. The configuration of the 2 carbon is known to be 2*S*;¹ hence the absolute configuration of this diol is (+)-(2*S*,4*R*)-3a. The diol eluted subsequently from the column is therefore (+)-(2*S*,4*S*)-8-nonene-2,4-diol (3b) as confirmed by ¹H and ¹³C NMR analyses. The optical purity of 3a and 3b was very high as measured by chromatography on a chiral capillary column¹ (ee >99%).

The other two diastereoisomers of 8-nonene-2,4-diol were prepared in the same way starting from 8-nonene-2,4-dione, via the β -hydroxy ketone 2'a of absolute configuration 2*R*. This hydroxy ketone was obtained by reduction with *Geotrichum candidum* in 70% yield and with 99% enantiomeric excess as already published.²

Hydroxy ketone 2'a was then reduced with NaBH₄, giving a mixture of *erythro* and *threo* isomers (58/42) in 77% yield. Separation on a silica gel column yielded the *erythro* isomer first. Its configuration was confirmed by ¹³C NMR. The configuration of the 2 carbon is known to be 2*R*;² hence the absolute configuration of the diol is (-)-(2*R*,4*S*)-3'a. The diol eluted subsequently was therefore (-)-(2*R*,4*R*)-8-nonene-2,4-diol (3'b). Both 3'a and 3'b were optically pure as measured by chromatography on a chiral capillary column.

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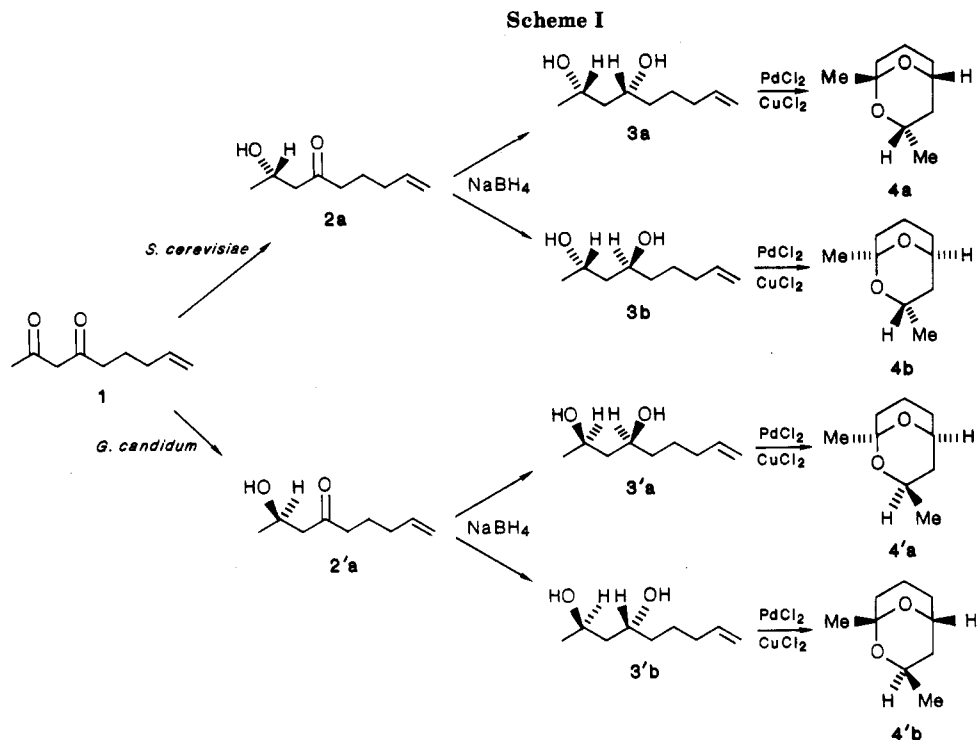
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The ease with which all four diastereoisomers of 8-nonene-2,4-diol can be prepared from the same starting material further illustrates the usefulness of microbiological reduction.

Synthesis of the Stereoisomers of the Pheromone Components of *T. lineatum*. Kongkathip et al.³ have shown that racemic 8-nonene-2,4-diol can be cyclized to give 1,3-dimethyl-2,9-dioxabicyclo[3.3.1]nonane. This substance has been isolated from Norway spruce infested by the parasite *T. lineatum*. It has been suggested⁸ that it serves as a primary attractant for this species. This pheromone has already been synthesized by various means; some routes have given racemates,^{3,9} others, including that of Redlich et al.,⁷ give the four optically active diastereoisomers from a sugar and after many steps.

We obtained the four isomers of the pheromone by cyclization of each of the 8-nonene-2,4-diols previously obtained. The reaction was carried out by the method of Kongkathip et al.³ using palladium chloride in the presence of cupric chloride.

(2*S*,4*R*)-8-Nonene-2,4-diol (**3a**) gave (+)-(1*S*,3*S*,5*R*)-1,3-dimethyl-2,9-dioxabicyclo[3.3.1]nonane (**4a**) with a yield of about 30%. Its ¹H NMR spectrum at 300 MHz and its optical rotation agree with those reported in the literature.⁷ The three other isomers of 8-nonene-2,4-diol were cyclized under the same conditions, giving the other three stereoisomers with similar yields. Their ¹H NMR spectra and optical rotations agree with those reported in the literature.⁷

This synthetic route (three steps for each isomer) is much more rapid than that described by Redlich,⁷ which requires about ten steps, with a final cyclization step giving similar yields. As we went to press, Ohta et al.,¹⁰ using a method similar to ours, reported the preparation of only one isomer of the pheromone ((1*S*,3*S*,5*R*)-**4a**).

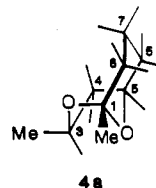
Table I. Apparent Coupling Constants (Hz) of **4a and **4b****

proton pair ^a	4a ³ J	4b ³ J
3-Me	6.0 a-e	6.0 a-e
3-4A	5.0 a-e	11.0 a-e
3-4B	11.0 a-a	3.8 a-e
4A-4B	13.5	13.5
4A-5e	10.0 e-e	5.0 a-e
4B-5e	3.0 a-e	1.0 e-e
5-6Be	3.0	4.0
5-6Aa		4.0
6Aa-6Be	13.5	13.5
6A-7A	12.6 a-a	10.0
6A-7B	4.0 a-e	
7A-8A	6.0 a-e	5.0
7A-8B	13.0 a-a	9.0
7B-8B	6.5 e-a	5.0
7B-8A	1.0 e-e	2.0
8A-8B	14.5	13.5

^aThe codings A and B refer respectively to the proton at lowest and highest field side.

NMR Spectroscopic Studies. The structure and conformation of the isomers **4a** and **4b** were studied by using 1-D and 2-D ¹H and ¹³C NMR spectroscopy. ¹H-¹H homonuclear chemical shift correlation (COSY) and ¹H-¹³C heteronuclear chemical shift correlation gave ¹H and ¹³C NMR peak assignments (Figure 1).

¹H-¹H coupling constants reported in Table I were obtained directly from the ¹H-¹H spectrum, via double resonance experiments or from COSY experiments. ¹H-¹H coupling constants and NOESY experimental results showed the preferred conformation of **4a** and **4b**.



Isomer **4a.** For the ring I (1,3-dioxane ring), the following coupling constants were found for protons H₃ and H₄ (Table I): $J_{3,4B} = 11.0$ Hz and $J_{3,4A} = 5.0$ Hz, showing

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that H₃ and H_{4B} are axial and H_{4A} is equatorial. The ring I thus has a boat conformation. This is confirmed by the high value of the coupling constant for the syn H_{4Ae} and H_{5e} protons (10.0 Hz) (dihedral angle ≠ 0°) and by the NOE effect between H₃-Me₁ and H₅-H_{4Ae}.

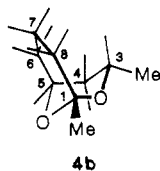
For the ring II (tetrahydropyran ring), the following coupling constants were found: $J_{6A,7A} = 12.6$ Hz and $J_{7A,8B} = 13.0$ Hz. These values show that the protons are axial and antiperiplanar. Hence the ring II has a chair conformation. This is confirmed by the NOE effect between H_{6Aa} and H_{8Ba}.

The preferred conformation of isomer **4a** is therefore the following: ring I, boat conformation; ring II, chair conformation with the 3-methyl equatorial. In this conformation the NOE effect possible between H_{4a} and H_{7a} is observed.

Isomer 4b. For the ring I, the following coupling constants were found: $J_{3,4A} = 11.5$ Hz; $J_{3,4B} = 3.8$ Hz; $J_{4A,5} = 5.0$ Hz, and $J_{4B,5} = 1.0$ Hz. These values show that H₃ and H_{4A} are axial and that the ring I has a chair conformation with dihedral angles of 50° and 70° for H_{4Aa}-H₅ and H_{4Be}-H₅.

For the ring II, the coupling constants were as follows: $J_{6A,7A} = 10.0$ Hz; $J_{7A,8B} = 9.0$ Hz; $J_{5,6A} = J_{5,6B} = 4.0$ Hz. These values show that H_{6A} is nearly antiperiplanar to H_{7A} and that H_{7A} is nearly antiperiplanar to H_{8B}. Thus the ring II has a half-chair conformation with the oxygen at the top. The coupling constants for H₅, H_{6A}, and H_{6B} indicate dihedral angles of 60° for H₅-H_{6A} and H₅-H_{6B}.

The preferred conformation of **4b** is therefore the following: ring I in the chair conformation, ring II in the half-chair conformation and the 3-methyl equatorial. This conformation is consistent with the NOE effects observed between H_{3a} and H_{8a}. The signal of the H₃ proton in **4b** is shifted downfield by 0.66 ppm compared with the same proton in **4a**, as a result of steric compression.



The conformations of **4a** and **4b** are quite different; **4b** being more compact than that of **4a**. In addition, the difference in chemical shift between the 7 carbon of **4a** and that of **4b** is consistent with the conformations proposed. The 7 carbon of **4a** is shifted upfield by 5.4 ppm. This is due to the "γ-gauche" effects of the C₁-O bonds, which are absent in **4b**.

Conclusion

To conclude, we report here a novel method for the easy preparation of diastereoisomeric diols from a 2,4-dione. The key step is the selective microbiological reduction of the dione to each of the enantiomeric β-hydroxy ketones. Cyclization of the diols provided all the isomers of a pheromone, which was thereby obtained in fewer steps than hitherto. The naturally occurring substance corresponds to either **4a** or enantiomer **4'a**.⁸ The structures and conformations of the diastereoisomers were studied and proved to be appreciably different.

Experimental Section

General Methods. Analytical gas chromatography was performed on a capillary column filled with 20% Carbowax (20 m × 0.32 mm). The carrier gas was helium at 1.2 kg/cm². Retention times of the products were compared to those of racemic samples obtained by chemical methods. Enantiomeric excesses were

determined by chromatography using a 26 m × 0.22 mm capillary column packed with Chirasil-L-valin as described.¹

Thin layer chromatography was performed on Schleicher and Schuell F 1500/LS with hexane/ethyl acetate (60/40) or pentane/ether (90/10) as eluents I and II, respectively. Column chromatography was performed on Amicon silica gel (70–200 mesh) with the same eluent as in thin layer chromatography. Purification of each compound was carried out by bulb-to-bulb distillation.

Optical rotation values were determined at 25 °C for the mercury J line (λ = 578 nm). No elemental analyses were performed. The products obtained being already described, analysis of their retention time, NMR spectra, and optical rotation values is considered sufficient for identification.

Culture conditions for *G. candidum* (CBS 233-76) have been described previously.¹¹

NMR Spectra. NMR spectra were recorded in CDCl₃ solution at 60 and 300 MHz for ¹H; 15.03 and 75.47 MHz for ¹³C. For ¹³C modulated spin-echo spectra, a composite pulse was used.

¹H-¹H Chemical Shift Correlation [COSY]^{12,13} for **4a and **4b.**** The applied pulse sequence was (π/2)-(t₁)-(π/4)-(FID, t₂); the spectral width in F₁ and F₂ was 1176 Hz for **4a** and 1272 Hz for **4b**; and the number of data points in t₂ was 2048 and 256 increments were performed (NS = 64). Before Fourier transformation and symmetrization, the data were multiplied with a sine-bell. The π/2 pulse width was 8.5 μs.

¹H-¹H Chemical Shift Correlation [NOESY]¹⁴ for **4a and **4b.**** The applied pulse sequence was (π/2)-(t₁)-(π/2)-(t_m)-(π/2)-(FID, t₂) with t_m = 0.4 s (pseudo random variation of 20%). The other spectral parameters were the same as in COSY experiments.

¹H-¹³C Chemical Shift Correlation^{12,15} for **4a and **4b.**** The applied pulse sequence was (π/2, ¹H)-(t¹/2)-(π, ¹³C)-(t¹/2)-(τ₁)-(π/2, ¹H; π/2, ¹³C)-(τ₂)-(BB, ¹H, FID, t₂) with τ₁ = 0.00357 s and τ₂ = 0.001785 s. The spectral width in F₁ was 1176 Hz and 1272 Hz and in F₂ 6666 Hz and 5494 Hz for **4a** and **4b**, respectively; the number of data points in t₂ was 2048 and 128 increments were performed (NS = 152). Before Fourier transformation, the data were multiplied with unshifted sine-bell in F₂ and exponential in F₁. The π/2 pulse width was 7 μs for ¹³C and the decoupler π/2 pulse width was 9 μs.

8-Nonene-2,4-dione (1). 8-Nonene-2,4-dione (**1**) was prepared from pentene-2,4-dione (**4** g) and 1-bromo-4-butene (5.5 g) by the method of Gerlach et al.⁴ Purification on a silica gel column (eluent II) gave 2.5 g (40%) of 8-nonene-2,4-dione as a colorless oil. ¹H NMR, 60 MHz: δ 1.30 to 2.80 (m, 8 H), 2.05 (s, 3 H), 4.80 to 5.20 (m, 2 H), 5.50 to 6.20 (m, 1 H). ¹³C NMR, 15.03 MHz: δ 191.9, 191.4, 137.8, 115.3, 99.9, 37.5, 33.1, 25.0, 24.8.

(+)-(2S)-2-Hydroxy-8-nonen-4-one (2a). Diketone **1** (2 g) was reduced by 200 g of bakers' yeast (Hirondelle brand) suspended in 4 L of aqueous sucrose (30 g/L). The mixture was stirred and kept at 35 °C for 3 days. After 24 h and 48 h, however, 60 g of sucrose was added. After centrifuging, the aqueous phase was continuously extracted with ether for 24 h. The residue was purified on a silica gel column (eluent II). Bulb-to-bulb distillation (oven temperature: 230 °C) gave 1.4 g (70%) of 2-hydroxy-8-nonen-4-one (**2a**) as a colorless oil. TLC, R_f: 0.5. GC, retention time 7.8 min; oven temperature 140 °C. ¹H NMR, 60 MHz: δ 1.20 (d, 3 H, J = 7 Hz), 1.40 to 2.60 (m, 8 H), 3.15 (s, 1 H exchanged with D₂O), 4.10 to 4.50 (m, 1 H), 4.80 to 5.30 (m, 2 H), 5.50 to 6.10 (m, 1 H). [α]_D²⁵ + 58° (c = 0.05, CHCl₃) [lit.¹ [α]_D²⁵ + 58.5°]. ee: 99%.

(+)-(2S,4R)- and (+)-(2S,4S)-8-Nonene-2,4-diol (3a and 3b). In a 50-mL flask, 3.5 mL of 0.05 N KOH, 0.4 g of NaBH₄, and 1.1 g of hydroxy ketone **2a** were heated together for 30 min on a water bath at 50 °C. Glycerol (3.5 mL) was then added and

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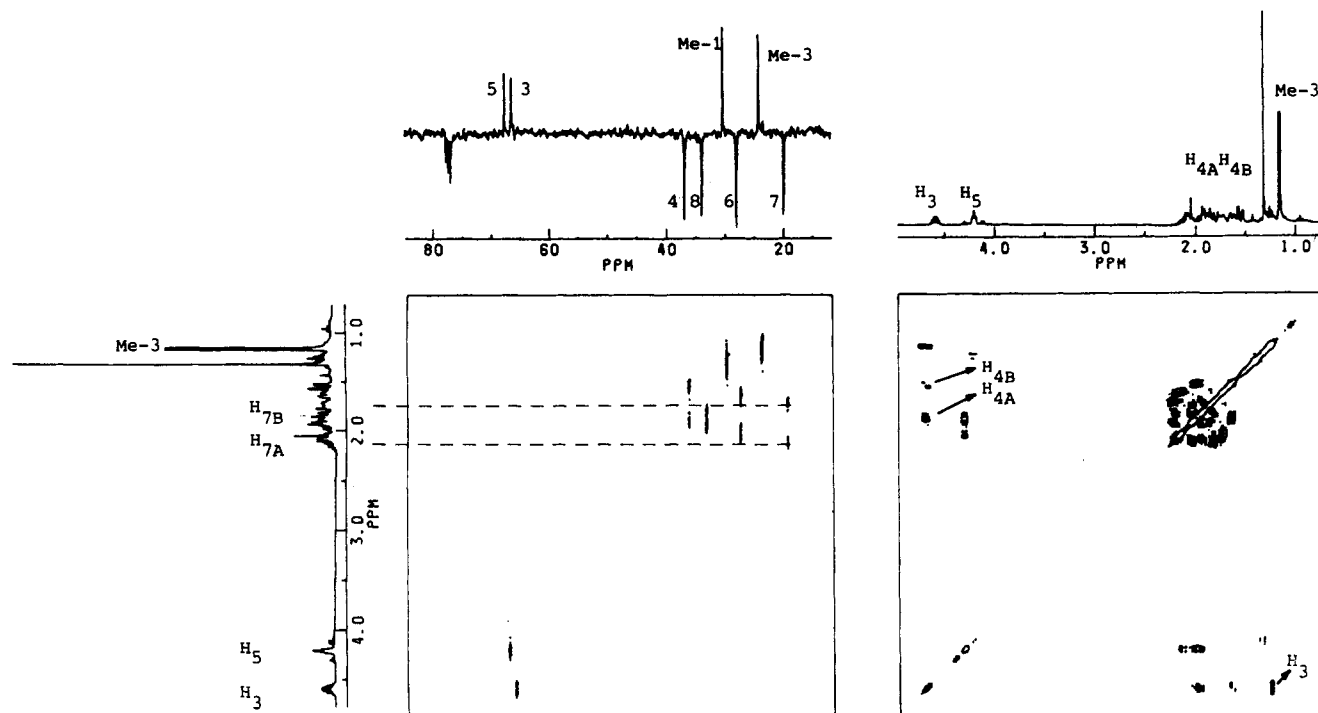


Figure 1. ^1H - ^{13}C heteronuclear chemical shift correlation and ^1H - ^1H homonuclear chemical shift correlation (COSY) for **4b**.

heating was continued for 30 min at 80 °C. After cooling, the mixture was diluted with water and extracted four times with ethyl acetate. The extracts were dried and evaporated down to a residue (1 g) containing roughly equal amounts of diols **3a** and **3b**, which were separated by column chromatography (100 g silica gel) with eluent I.

3a: 0.500 g (45%), colorless oil. TLC, R_f : 0.55. ^1H NMR, 300 MHz: δ 1.13 (d, J = 6 Hz, 3 H), 1.31 to 1.63 (m, 6 H), 1.92 to 2.07 (m, 2 H), 3.77 (m, 1 H), 3.97 (m, 1 H), 4.19 (s, 2 H exchanged with D_2O), 4.86 to 5.01 (m, 2 H), 5.67 to 5.82 (m, 1 H). ^{13}C NMR, 75.47 MHz: δ 138.56 (C8), 114.50 (C9), 72.13 (C2 or C4), 68.70 (C2 or C4), 44.50 (C3), 37.46 (C7), 33.58 (C5), 24.55 (C6), 23.96 (C1). $[\alpha]^{25}_D + 14^\circ$ (c = 0.02, CHCl_3). ee > 99%.

3b: 0.380 g (35%), colorless oil. TLC, R_f : 0.40. ^1H NMR, 300 MHz: δ 1.25 (d, J = 6 Hz, 3 H), 1.35 to 1.67 (m, 6 H), 2.04 to 2.15 (m, 2 H), 2.64 (s, 2 H, exchanged with D_2O), 3.95 (m, 1 H), 4.17 (m, 1 H), 4.93 to 5.08 (m, 2 H), 5.73 to 5.90 (m, 1 H). ^{13}C NMR, 75.47 MHz: δ 138.69 (C8), 114.75 (C9), 69.30 (C2 or C4), 65.61 (C2 or C4), 44.22 (C3), 38.95 (C7), 33.72 (C5), 25.14 (C6), 23.68 (C1). $[\alpha]^{25}_D + 20^\circ$ (c = 0.03, CHCl_3). ee > 99%.

The combined yield was 80%.

(+)-(1S,3S,5R)-1,3-Dimethyl-2,9-dioxabicyclo[3.3.1]nonane (4a). A suspension of 0.155 g of 8-nonen-2,4-diol (**3a**) in 20 mL of anhydrous THF, 0.04 g of PdCl_2 , and 0.1 g of CuCl_2 was stirred at ambient temperature for 10 h and the mixture was then filtered on a small column filled with a mixture of 10 g of MgSO_4 and 10 g of silica gel to remove salts. The column was thoroughly washed with ether. After drying, the solvent was evaporated off on a water bath at 40 °C. The residue was purified on a silica gel column with eluent II. Bulb-to-bulb distillation (oven temperature 250 °C) afforded 0.045 g of **4a** (30%) as a colorless oil. TLC, R_f : 0.8. ^1H NMR, 300 MHz: δ 1.19 (d, J = 6 Hz, 3 H), 1.27 (s, 3 H), 1.31 to 1.83 (m, 6 H), 2.01 to 2.18 (m, 2 H), 3.89 to 4.01 (m, 1 H), 4.20 to 4.33 (m, 1 H). ^{13}C NMR, 75.47 MHz: δ 97.5 (C1), 66.9 (C5), 61.5 (C3), 37.1 (C4), 34.9 (C8), 29.8 (C6), 27.4 (1-Me), 21.0 (3-Me), 14.4 (C7). $[\alpha]^{25}_D + 37.4^\circ$ (c = 0.02, pentane) [lit.⁷ $[\alpha]^{22}_D + 37.5^\circ$].

(-)-(1R,3S,5S)-1,3-Dimethyl-2,9-dioxabicyclo[3.3.1]nonane (4b). The cyclization was carried out under the same conditions as above from 0.320 g of **3b** in 40 mL of anhydrous THF, in the presence of 0.05 g of PdCl_2 and 0.120 g of CuCl_2 . The solvent was evaporated off leaving a residue that was purified as for **4a**; bulb-to-bulb distillation (oven temperature 250 °C) afforded 0.085 g of **4b** (32%) as a colorless oil. TLC, R_f : 0.5 (eluent II). ^1H NMR, 300 MHz: δ 1.16 (d, J = 6 Hz, 3 H), 1.31 (s, 3 H), 1.50 to 2.00

(m, 6 H), 2.00 to 2.20 (m, 2 H), 4.13 to 4.30 (m, 1 H), 4.50 to 4.65 (m, 1 H). ^{13}C NMR, 75.47 MHz: δ 95.3 (C1), 67.4 (C5), 66.2 (C3), 36.8 (C4), 33.8 (C8), 30.2 (1-Me), 27.9 (C6), 24.1 (3-Me), 19.8 (C7). $[\alpha]^{25}_D - 4^\circ$ (c = 0.04, pentane) [lit.⁷ $[\alpha]^{22}_D - 4.4^\circ$].

(-)-(2R)-2-Hydroxy-8-nonen-4-one (2'a). After 48 h of growth, a culture of *G. candidum*¹¹ (1 L) was filtered and the mycelium (80 g) was washed repeatedly with NaCl solution (8 g/L). Wet mycelium (5 g) was suspended in 500-mL conical flasks containing 50 mL of 5% glucose solution and 50 μL of 8-nonen-2,4-dione (**1**). The flasks were shaken at 200 rpm at 27 °C for 10 h. The mixture was filtered and the filtrate was extracted continuously with ether overnight. After drying and evaporating the solvent, the residue was purified by column chromatography (eluent II). Bulb-to-bulb distillation (oven temperature 230 °C) gave 0.560 g (70%) of hydroxy ketone **2'a** as a colorless oil. TLC, R_f : 0.5. GC, t_R 7.8 min; oven temperature 140 °C. ^1H NMR spectrum identical with that obtained for **2a**. $[\alpha]^{25}_D - 56^\circ$ (c = 0.05 CHCl_3) [lit.² $[\alpha]^{25}_D - 55^\circ$]. ee 98%.

(-)-(2R,4S)- and (-)-(2R,4R)-8-Nonene-2,4-diol (3'a and 3'b). The reduction of the ketol **2'a** was carried out under the same conditions as previously described for **2a**. From 1 g of **2'a** 0.9 g of residue was obtained, containing the two diastereoisomeric diols. They were separated and purified by column chromatography (eluent I).

3'a: colorless oil, yield, 0.460 g (45.5%). TLC, R_f : 0.55. ^1H and ^{13}C NMR spectra identical with those of enantiomer **3a**. $[\alpha]^{25}_D - 13.7^\circ$ (c = 0.05 CHCl_3). ee 98%.

3'b: colorless oil, yield 0.320 g (31.5%). TLC, R_f : 0.40. ^1H and ^{13}C NMR spectra identical with those of enantiomer **3b**. $[\alpha]^{25}_D - 19.7^\circ$ (c = 0.07, CHCl_3). ee 98%.

The combined yield of reduction was 77%.

(-)-(1R,3R,5S)-1,3-Dimethyl-2,9-dioxabicyclo[3.3.1]nonane (4'a). The cyclization was carried out as previously from 0.290 g of **3'a** in 50 mL of THF in the presence of 0.05 g of PdCl_2 and 0.120 g of CuCl_2 , after 10 h of stirring, 0.089 g (30%) of **4'a** was obtained as a colorless oil. TLC, R_f : 0.8 (eluent II). ^1H and ^{13}C NMR spectra identical with those of enantiomer **4a**. $[\alpha]^{25}_D - 37.2^\circ$ (c = 0.02 pentane) [lit.⁷ $[\alpha]^{22}_D - 37.3^\circ$].

(+)-(1S,3R,5R)-1,3-Dimethyl-2,9-dioxabicyclo[3.3.1]nonane (4'b). From 0.220 g of diol **3'b** in 35 mL of anhydrous THF, in the presence of 0.045 g of PdCl_2 and 0.110 g of CuCl_2 after 10 h of stirring, 0.07 g (34%) of **4'b** was obtained as a colorless oil. TLC, R_f : 0.5 (eluent II). ^1H and ^{13}C NMR spectra identical with those of enantiomer **4b**. $[\alpha]^{25}_D + 4.2^\circ$ (c = 0.03, pentane) [lit.⁷ $[\alpha]^{22}_D + 4.7^\circ$].

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Registry No. 1, 91273-98-2; 2a, 102273-62-1; 2'a, 116531-36-3; 3a, 108508-58-3; 3'a, 119785-58-9; 3b, 108508-56-1; 3'b, 119785-59-0; 4a, 76740-35-7; 4'a, 76740-34-6; 4b, 76740-36-8; 4'b, 76334-10-6.

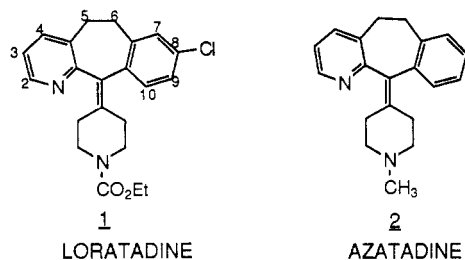
Supercyclodehydration of Ketones in the Production of Tricyclic Antihistamines

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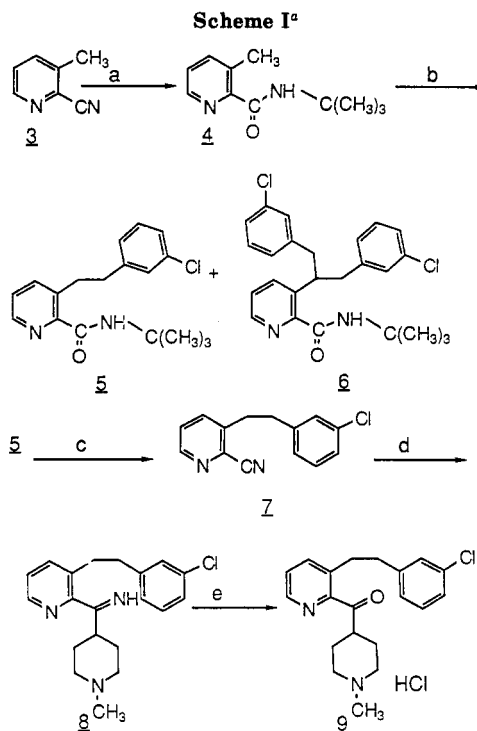
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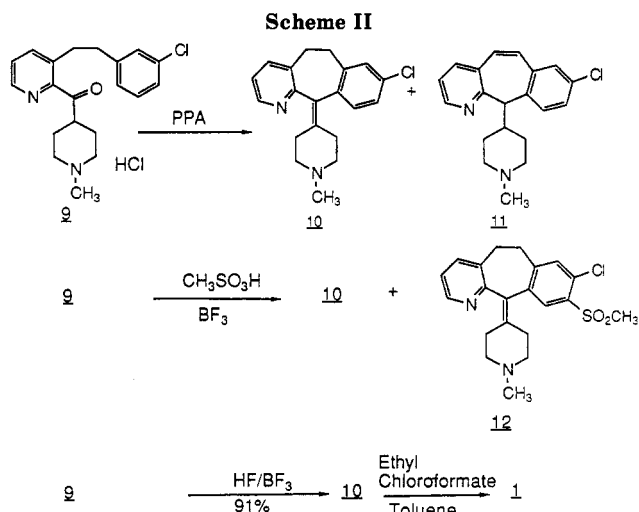
Loratadine (Sch 29851; 1) is a potent, long-acting antihistamine with a lack of central nervous system (CNS) side effects.¹ Although the compound is a derivative of azatadine (2), the presence of a chlorine in the phenyl ring causes unique problems such that the azatadine process, which requires two reduction steps, cannot be effectively used, as the chlorine is in part removed.² In addition, formation of the tricyclic ring structure with polyphosphoric acid results in isomers chlorinated in the 8- or 10-position. These problems were previously overcome by use of an inefficient alkylation/reduction process (yield <35%), a Friedel-Crafts acylation, and a Grignard reaction which gave greater than 30% of undesired 1,6-addition products. The overall yield for this process was ~4%.



The requirement for large quantities of loratadine necessitated the practical and economical introduction of the piperidine ring as well as formation of the tricyclic ring structure. Initially, the alkylation of 2-cyano-3-methylpyridine (3) was addressed (Scheme I). Direct alkylation of 3 with *m*-chlorobenzaldehyde gave low yields due to self-condensation of the nitrile. McOmie³ suggests that a nitrile might be protected as the *tert*-butylamide formed via a Ritter reaction.⁴ Such protection proved effective, and the *tert*-butylamide 4 was formed in 97% yield with *tert*-butyl alcohol and sulfuric acid. The dianion of this amide was readily formed with *n*-butyllithium at -30 °C, the compound itself serving as an indicator for the titration of the base.⁵ The dianion was alkylated with *m*-chlorobenzyl chloride to give the (chlorophenethyl)pyridine 5 in



^a (a) H₂SO₄, *t*-BuOH; (b) *n*-BuLi, *m*-chlorobenzyl chloride, THF; (c) POCl₃; (d) (*N*-methylpiperidyl)magnesium chloride, THF; (e) aqueous HCl.



92% yield. A small amount of dialkylated byproduct 6 was also obtained.

The amide 5 was converted to nitrile 7 with phosphorus oxychloride in 94% yield after crystallization. Formerly, ring closure was effected at this point to provide a ketone, followed by alkylation with (*N*-methylpiperidyl)magnesium chloride and dehydration with sulfuric acid. As an alternative, we investigated the addition of the Grignard reagent to the nitrile to form a ketone, followed by cyclodehydration to give 8-chloroazatadine. The nitrile was alkylated with (*N*-methylpiperidyl)magnesium chloride to give the imine 8, which could be isolated and subsequently converted to loratadine. However, we found that hydrolysis of the imine in situ with hydrochloric acid led to the convenient and efficient recovery of ketone hydrochloride 9 in 91% yield. No 1,6-addition of the Grignard reagent was observed.

The crux of this procedure is the cyclodehydration of the ketone to the penultimate azatadine derivative 10

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(5) Compound 4 serves as an excellent indicator for organolithium reagents. An intense purple color appears immediately upon formation of the dianion.